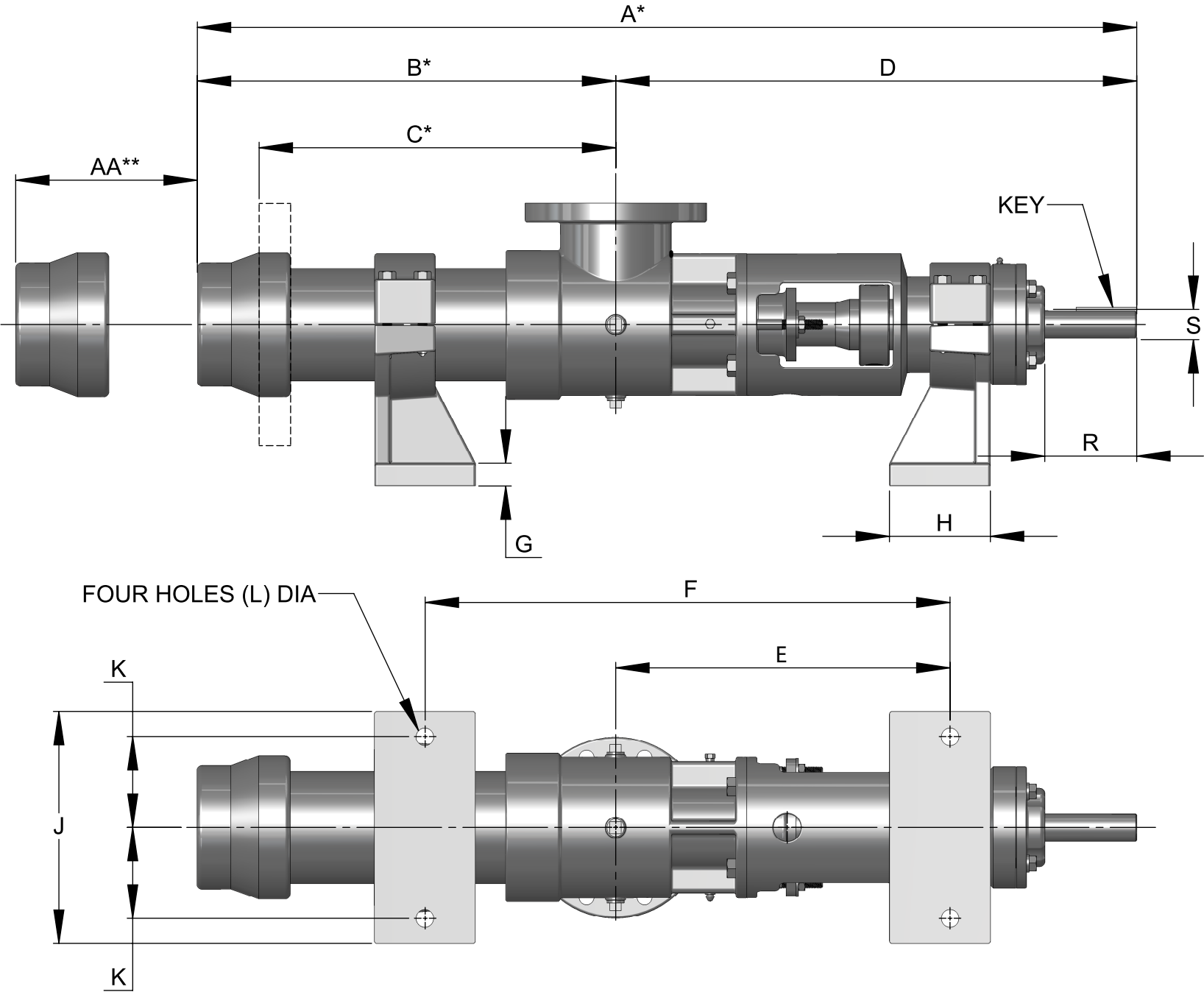
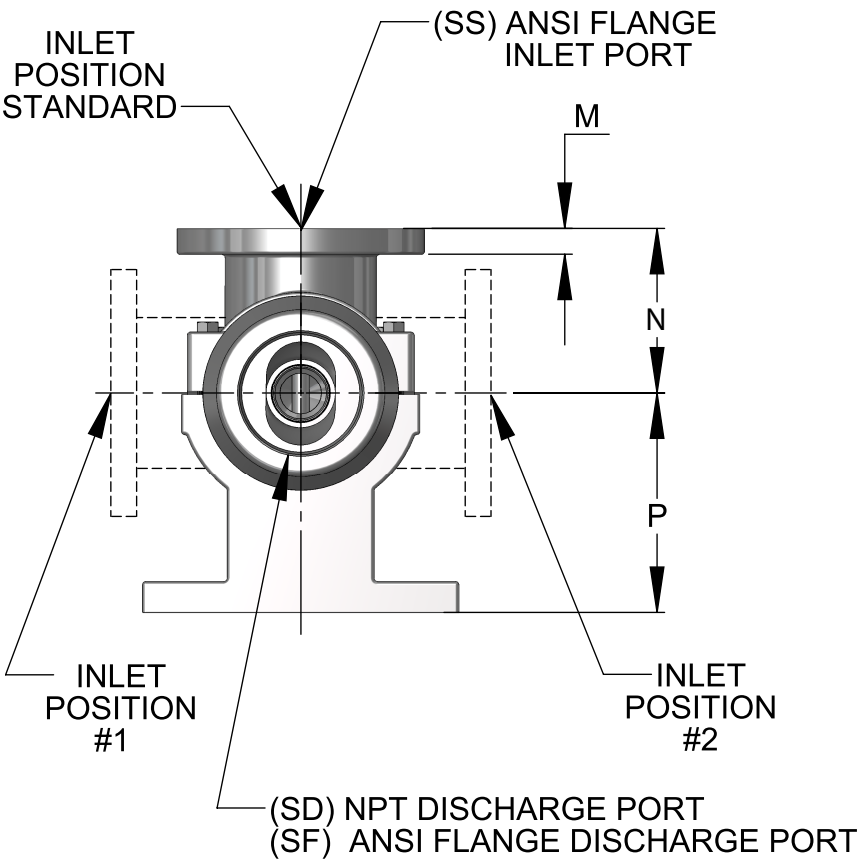




NOTE:

PUMP MAY BE OPERATED IN THE OPPOSITE DIRECTION OF ROTATION WHICH REVERSES THE PORTING.

* TOLERANCE $\pm .50$ [13]

** MINIMUM DIMENSION NEEDED TO DISASSEMBLE.

PUMP SIZE	BASIC DIMS.															SHAFT EXTN.			PORT DIMS		
	A*	B*	C*	D	E	F	G	H	J	K	L	M	N	P	AA**	R	S	KEY	SD	SF	SS
91212	45.81 [1164]	20.00 [508]	16.81 [427]	25.81	16.56	27.00 [686]	1.12	5.00	11.50	4.50	.88	.94	6.00	8.00	18.38	4.56	1.38	.38 X 3.00 [10 X 76]	4.00" NPT	ANSI 5.00" X 150LB	ANSI 4.00" X 150LB
92212	58.38 [1483]	32.56 [827]	29.38 [746]	[656]	[421]	32.00 [813]	[28]	[127]	[292]	[114]	[22]	[24]	[152]	[163]	[467]	[116]	[35]				



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CERTIFIED DIMENSIONALLY CORRECT FOR:

CUSTOMER
CUSTOMER P.O.
BY

ROPER S.O.
DATE

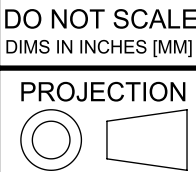


FIGURE
9X212

SPEC
TYPE
1